

Report generation control

Customer:		Serial ID:	
Site:		Type ID:	
Contact person:		Type of sinker tube:	
Date for conducted generation control:		Internal number:	

Pen							
	Area/component	Method (GVI / NVI / DC / MR)	Description of inspection	Error type			Comment
				0	1	2	
1	Identification	GVI	Check that the ID marking tube has readable information.				
2	Handrails	GVI	Check that handrails are intact and free from damage. Check that handrail lock is intact where this is installed.				
3	Brackets	GVI / NVI	Check for deformations, damage and wear.				
4	Mooring brackets	GVI / NVI	Check for cracking, corrosion and wear.				
5	Mooring lug ears	GVI / NVI / DC	Check for cracking, corrosion and wear. All ears must be measured and logged. Note if there are inserts installed.				
6	Plastic bushings in brackets	GVI / NVI	Check for wear and tear. Brackets must not touch the floating collar pipes.				
7	Chain pipes	GVI / NVI	Check for loose bolts and nuts on chain pipes if this is installed and replace if they are loose. Check the underside of the chain pipes for cracking and wear.				
8	Fenders	GVI / NVI / MR	Replace defect fenders if customer wants this. Defect inner fender is type 2 error.				
9	Walkways	GVI	Check that walkway grates are intact and correctly installed.				
10	Load bearing system	GVI / NVI / DC	Check for wear and deformation (bent steel rods). Perform 4 random measurements and log the results. The load bearing system must always be retightened if slack is observed.				
11	Chains for tightening	GVI / DC	Visual check, measurement and logging of all tightening chains in the load bearing system. Slack chains must be retightened.				

12	Rod bolts	GVI / NVI / DC / MR	Visual check of all rod bolts, pom bolts and nuts. Perform 4 random measurements of rod bolts and log the results.				
13	Floating collar pipes	GVI / NVI	Check for damage (from tearing/mechanical load), wear, buckling and fracture. Add photo and measurement of the damage in the report. Type 2 errors must be evaluated by ScaleAQ.				
GVI = General Visual Inspection NVI = Near Visual Inspection DC = Dimension Control MR = Modification/Replacement				0 = nothing to comment 1 = evaluation of improvement / replacement during the next 24 months 2 = immediate improvements needed			
Comments:							

Sinker tube						
	Area/component	Method (GVI / NVI / DC / MR)	Description of inspection	Error type		
				0	1	2
1	Sinker tube suspension	GVI / NVI / DC / MR	Check chain and fiber ropes for wear. Perform 4 random measurements of the chain and log the results.			
2	Sinker tube clamps	GVI / NVI / DC	If sinker tube clamps are installed: Check for deformations, damage, cracking in weld and ovalization of bolt holes and belonging bolt/adaptor bolt. Perform 4 random measurements. If Y-strap: Check for wear and check that stoppers are intact.			
3	Protective cap	GVI / NVI / MR	Check that this is intact.			
4	Sinker tube pipe	GVI / NVI	Check for wear, buckling, fracture and that the secondary safety wire is intact. All type 2 errors must be evaluated by ScaleAQ. Photos and measurement of the damage must be logged.			
	Comments					

Change of sinker tube suspension						
1	Type of sinker tube suspension	Rope		Batch no. / item no.		Length
		Chain		Type of chain/rope		
2	Has sinker tube suspension been replaced?	Yes <input type="checkbox"/>	From type		To type	
		No <input type="checkbox"/>				
	Comments					

Towing and cleaning		
1	Coming from	
2	Going to	
2	Date for cleaning	
3	Disinfecting agent	
4	Disinfection, contact time	

Summary				
1	Pen approved:	YES <input type="checkbox"/>	NO <input type="checkbox"/>	
2	Sinker tube approved:	YES <input type="checkbox"/>	NO <input type="checkbox"/>	Not installed <input type="checkbox"/>
1	Date of approval of the pen			
2	Name of inspector performing the generation control			
3	Has the inspector a valid course certificate for generation control?		YES <input type="checkbox"/>	NO <input type="checkbox"/>
4	When was the course conducted, month and year?			
5	Other comments			

Date / signature customer	Repeat with block letters
Date / signature inspector	Repeat with block letters