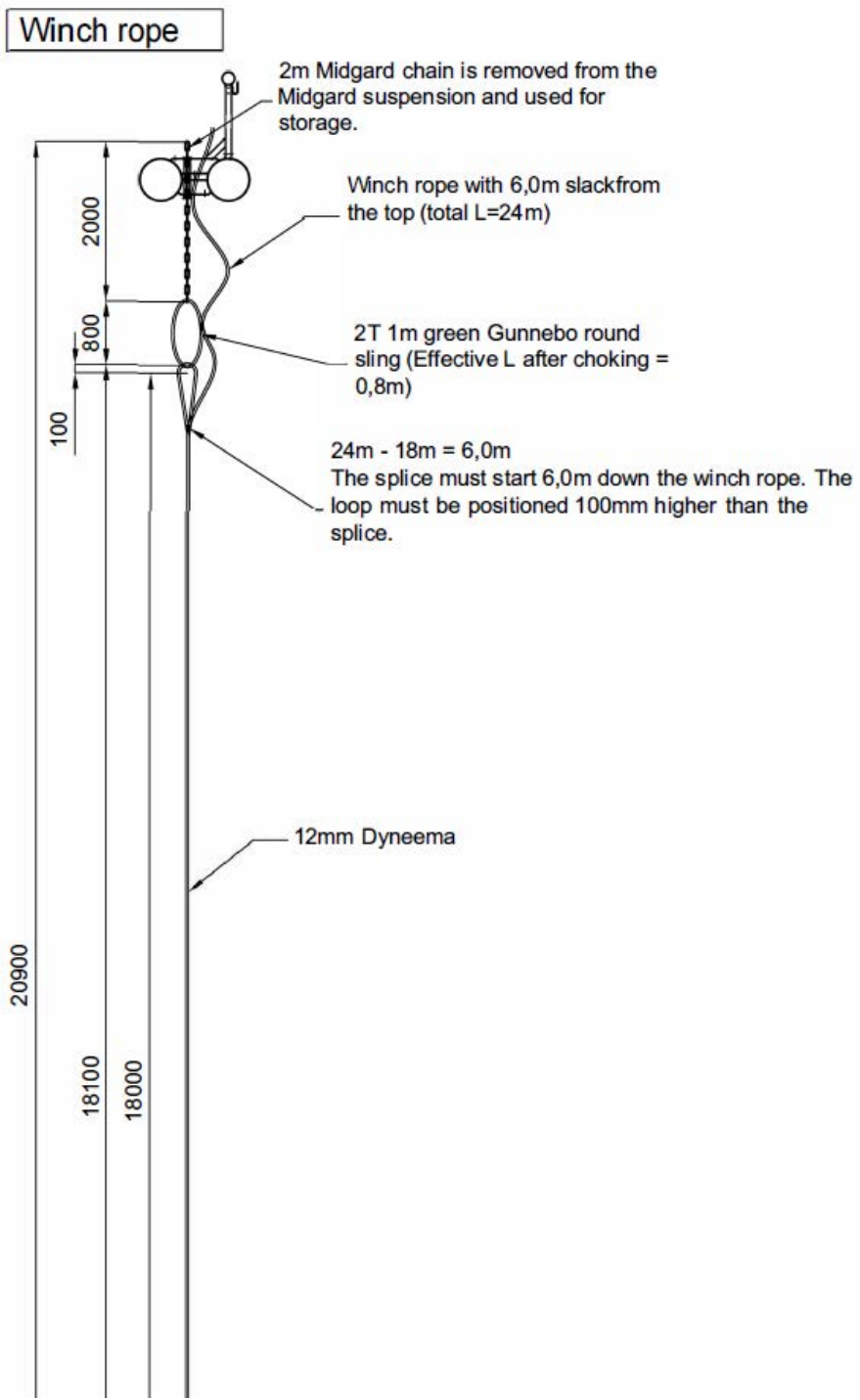




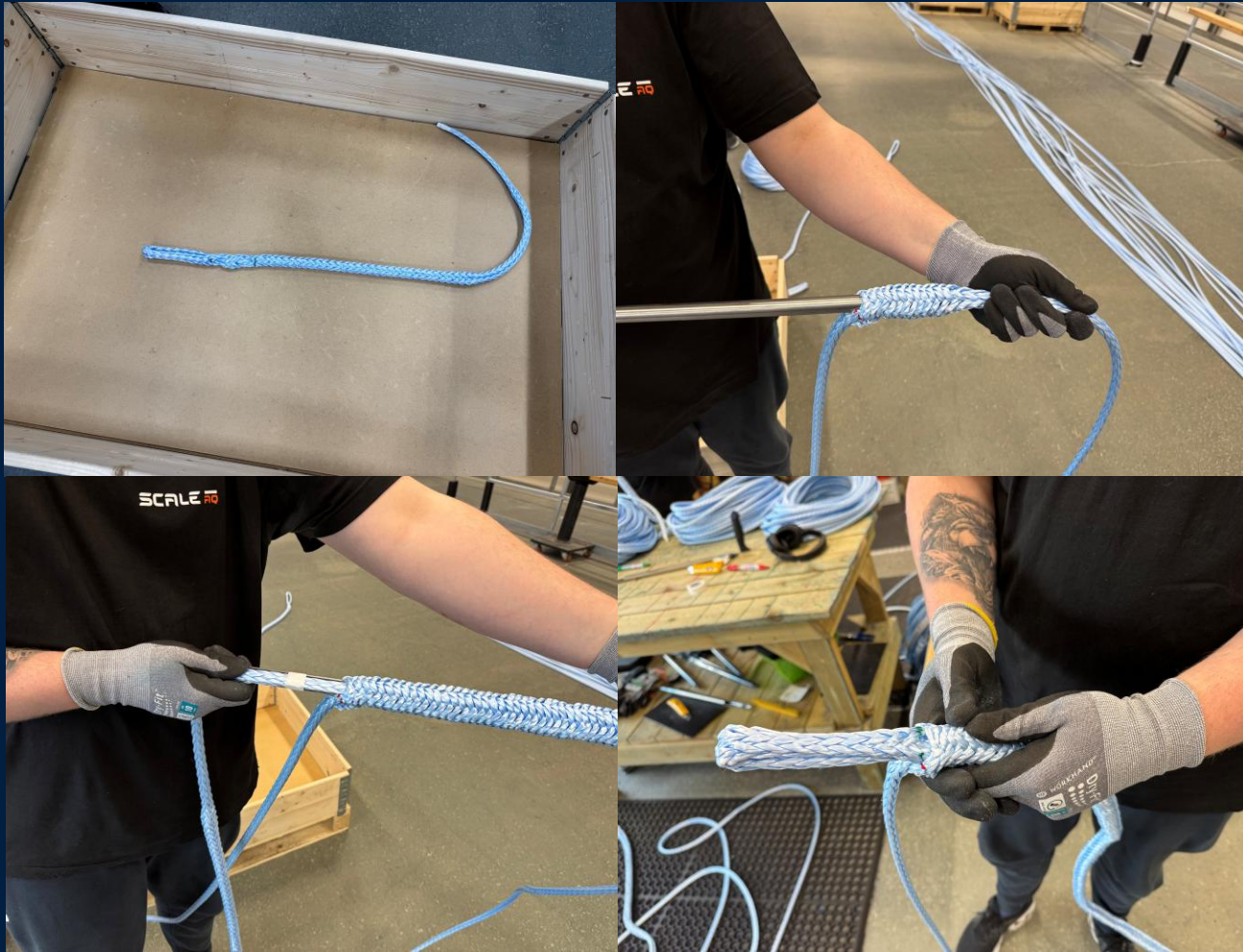
SCALE **AQ**

# Mounting of Dyneema loop in winch rope



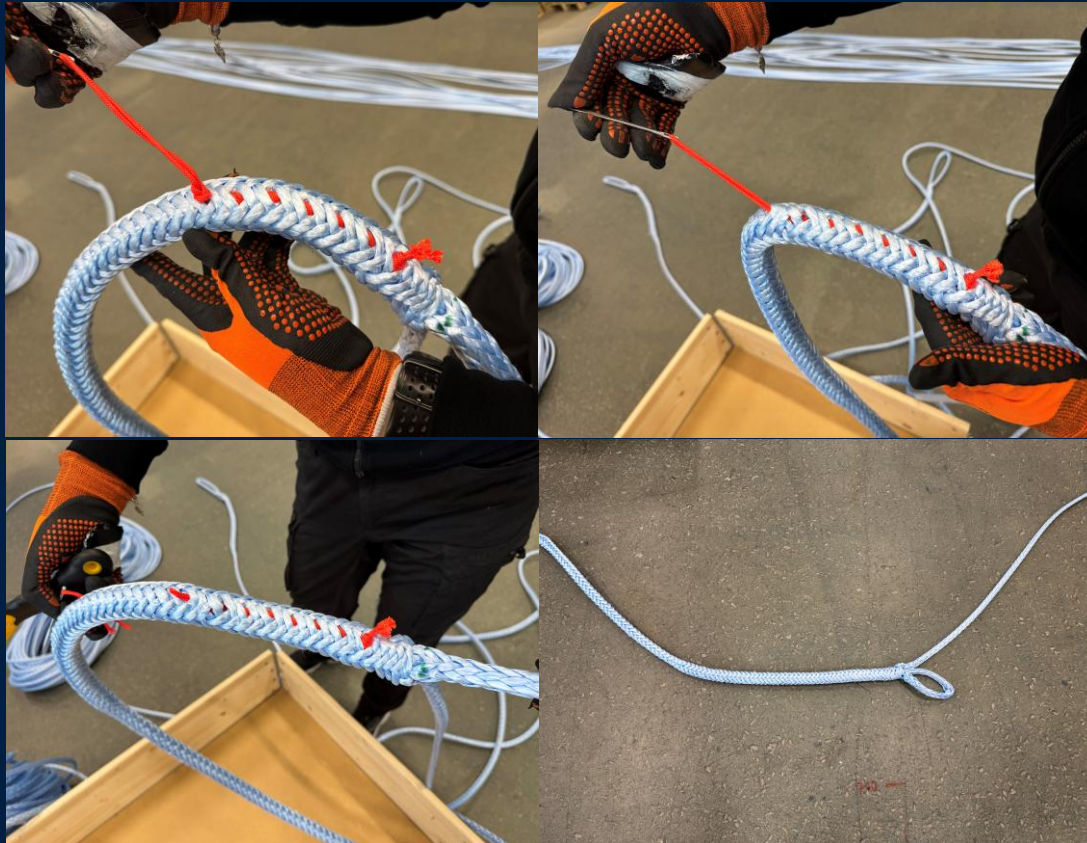
- The loop is mounted in the winch rope 6 meters from the top.
- For a winch rope length of 24 meters, the loop is mounted at 18 meters.
- Mark the winch rope at 18 meters.





Open the winch rope with a needle and feed the end until the loop stops at the 18 meters mark.

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- Secure the loop with 3 mm nylon sewing thread.
- Use minimum 5 stitches through the splice.
- It is of high importance that the first stitch starts close to the loop. See photo no. 2.
- Ensure that the sewing thread is sewn around the inner cordell in the winch rope. This is done to protect the sewing thread from wear. The photos show that the outer cordell on the winch rope is protecting the sewing thread. See photo no. 6 and 7.