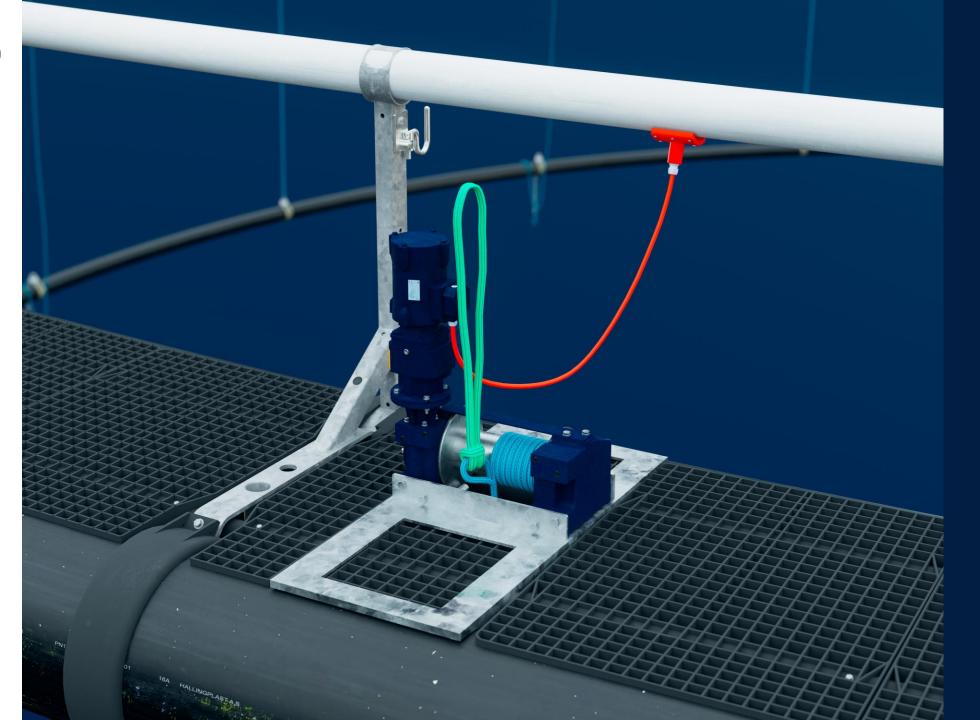


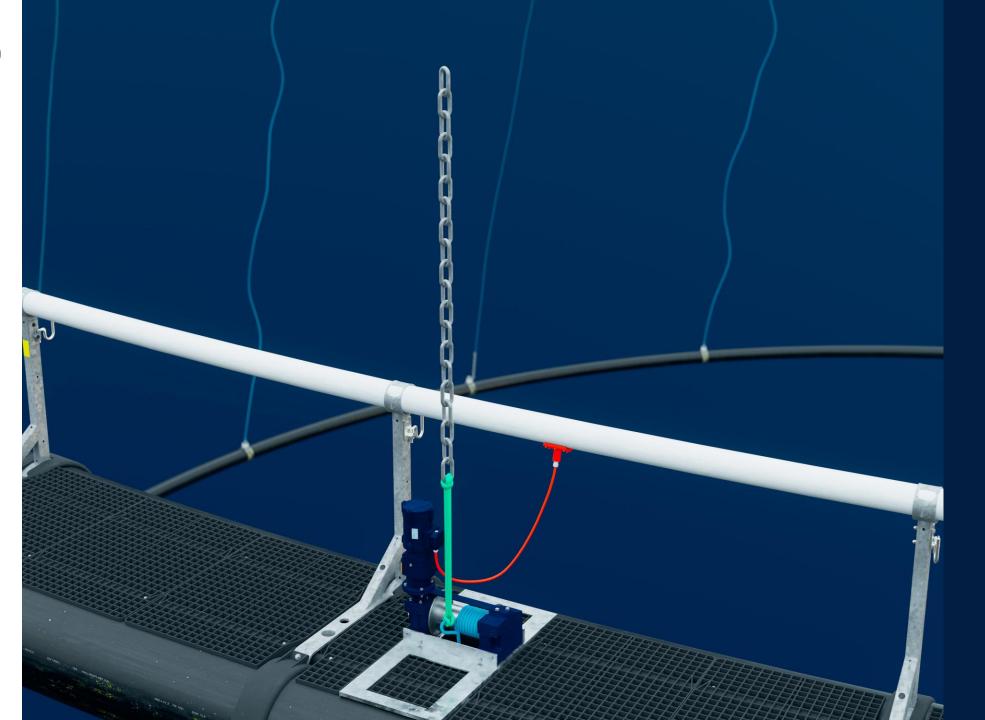
Lower the sinker tube with all winches until the storage loop on the aquaneema rope is accessible for choking. The loop is installed 6 meters from the end of the aquaneema rope.





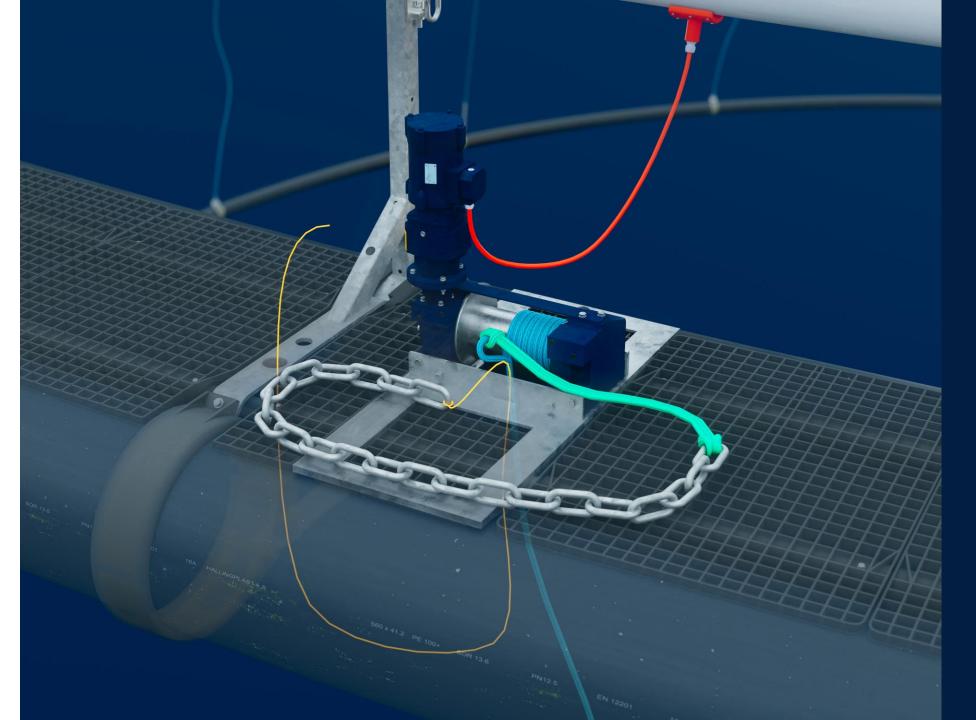
Choke the round sling in the loop on the aquaneema rope.
Length of round sling must be adapted to the length of the customer's manual suspension.





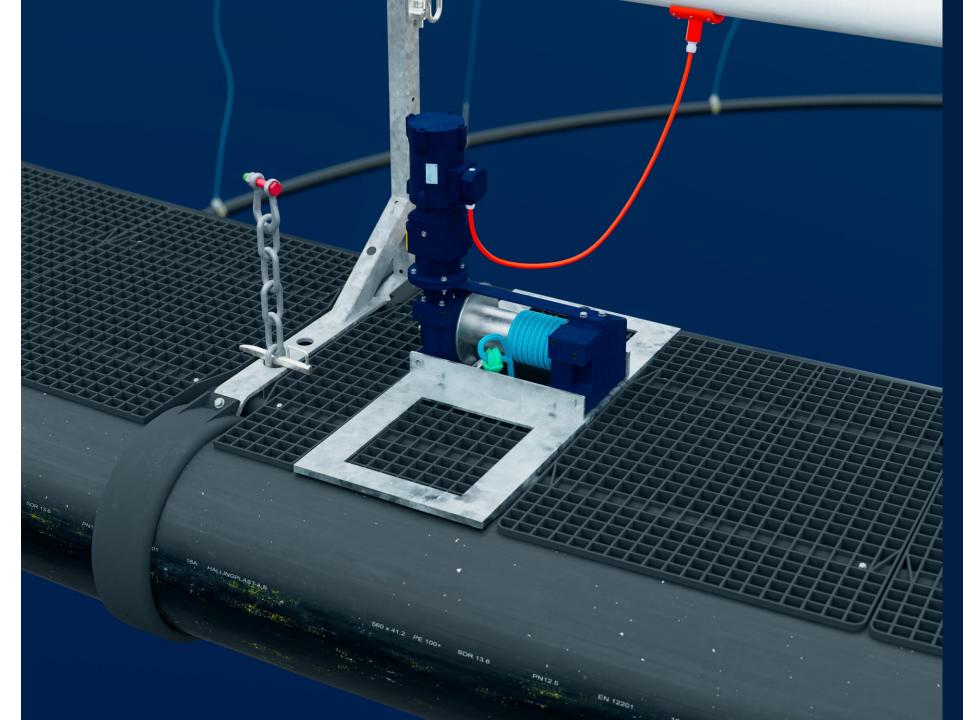
Choke the Midgard® chain in the round sling. Make sure the strap length is equal on both sides.





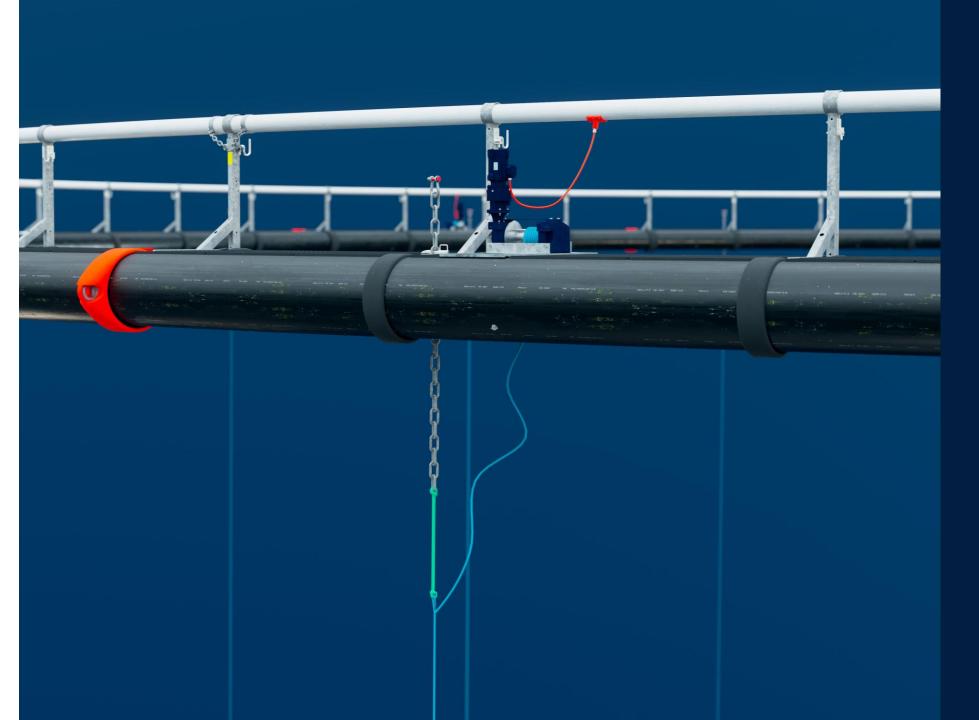
Install a rope in the chain tube on the bracket for pulling the chain through the chain tube. Control that the pen has a chain tube to the left of the winch.





Install service pin type 1 in the chain before further lowering of the sinker tube with the winch.





The load is transferred to the chain. Ensure 70 cm slack on the winch.





Make sure the sinker tube is aligned at the same depth on all 20 winch attachment points.