Assembly manual:

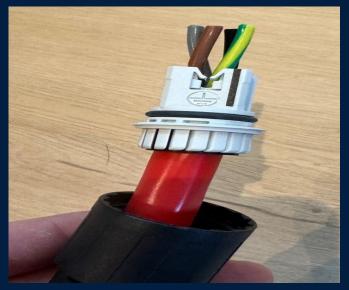
SCALE 50

Extension connector winch





 Ensure that the inner sheath of the cable is kept short enough to prevent contact with the sealing element inside the connector gland, as this would compromise the seal.





- To verify that the sealing element is correctly positioned, loosen the gland nut before connecting the conductors to the connector.
- Ensure that the connector is fully seated onto the red outer sheath of the cable.

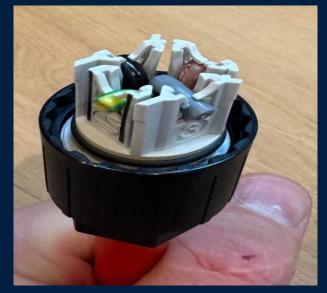
Prepared by: Petter Stangvik Date: 06.06.2025 Rev: 1





- Conductors should be pressed down onto the insulation displacement contacts (IDCs) to ensure they are secured beneath the two retention clips. Picture 2 shows incorrect connection.





- All conductors must be connected identically at both ends: 1-black, 2-brown, 3-gray, and earth-to-earth.
- Use side cutters to trim the conductors.





- This shows the correct orientation of the connector in the coupling tube.
- There is no need to use excessive force or twist the parts to make them fit.



- A 22mm open-end wrench fits the connector nuts.
- A pipe wrench or adjustable wrench can be used on the tube.





- This shows a correctly assembled connector note that the nuts are threaded onto the "shark fins".
- Stop tightening after three distinct, tactile "clicks".
- Be careful not to tighten beyond these three clicks, as the nuts may crack and the connector will need to be replaced.



- This example shows an incorrectly assembled connector, where the nuts were not tightened sufficiently.
- Also ensure that the nuts are correctly aligned with the threads before tightening. Cross-threading may damage the connector, requiring replacement.